


**TOLERANCES**

.XX	± .010
.XXX	± .001
.XXXX	± .0005
Angular	± 1.0°

**NOTES:**

- Tolerances are quoted with block tolerance unless noted (excluding OAL).
- Shoulder angle is x° unless specified.
- All dimensions are inches unless noted.
- Diagram letters correspond with standard tool columns featured in MITGI product catalog.
- Use **highlighter** to designate cutting area.

## Company Information

ORGANIZATION
PRIMARY CONTACT - NAME, EMAIL, PHONE
SECONDARY CONTACT - NAME, EMAIL, PHONE
ADDRESS
CITY, STATE, ZIP

## Schedule and Production

DATE SUBMITTED
TARGET DELIVERY DATE
PREFERRED SHIPPING METHOD
LASER MARKING (Y / N)
SPECIAL NOTES OR INSTRUCTIONS

## Tool Information

ITEM NUMBER
QUANTITY (QUANTITIES TO QUOTE)
MATERIAL MACHINING
NUMBER OF FLUTES
HELIX ANGLE
VARIABLE HELIX ANGLES (2 ANGLES NEEDED)

## Tool Material (CIRCLE ONE)

CARBIDE	HSS	COOLANT THRU
PRE-FORM	SUPPLIED MAT'L	

## Coating (CIRCLE ONE)

UNCOATED	ALTIN	TIN
TICN	NACRO <sup>®</sup>	NACRO <sup>®</sup>
DLC	DIAMOND	ZRN

## End Finish (CIRCLE ONE, ADD NOTES)

SQUARE	RADIUS (R)	BALL
CHAMFER (DEGREE)	CHAMFER (FLAT)	

## Quoting (MITGI USE ONLY)

MATERIAL STOCK OR SPECIAL ORDER
PRICING (BY QTY)
ESTIMATED SHIP DATE
MITGI CUSTOMER NUMBER
MITGI ACCOUNT MANAGER

## GSS (MITGI USE ONLY)

PART DESCRIPTION CODE:	CUTTER DIAMETER/6
	# FLUTES/2
	TOOL TYPE CODE/4
	LOC/5
	SHANK DIAMETER/5
	OAL/3
PRODUCT CODE:	CK, CB, CG